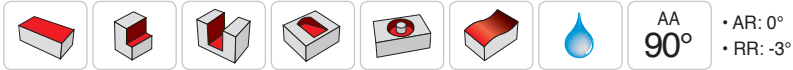
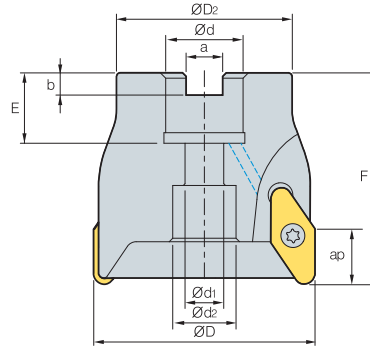


PAC(M)2000/4000

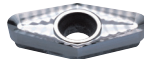


(mm)

Designation			ØD	ØD2	Ød	Ød1	Ød2	a	b	E	F	ap	
PACM	2040HR	3	40	34	16	9	14	8.4	5.6	18	40	8.7	0.2
	2050HR	4	50	42	22	11	18	10.4	6.3	22	50	8.7	0.4
	2063HR	5	63	49	22	11	18	10.4	6.3	22	50	8.7	0.6
	2080HR	5	80	57	27	14	20	12.4	7.0	25	50	8.7	0.9
	2100HR	6	100	67	32	18	26	14.4	8.0	30	63	8.7	1.9
	4040HR	3	40	32	16	9	11.5	8.4	5.6	20	55	15	0.2
	4050HR	3	50	40	22	11	18	10.4	6.3	20	55	15	0.3
	4063HR	4	63	50	22	11	18	10.4	6.3	20	60	15	0.6
	4080HR	4	80	60	27	14	20	12.4	7.0	25	60	15	1.0
4100HR	5	100	80	32	18	26	14.4	8.0	26	60	15	1.6	
PAC	2080HR	5	80	57	25.4	14	20	9.5	6.0	25	50	8.7	0.9
	2100HR	6	100	67	31.75	-	44	12.7	8.0	37	63	8.7	1.9
	4080HR	4	80	60	25.4	14	20	9.5	6.0	25	60	15	1.0
	4100HR	5	100	80	31.75	-	44	12.7	8.0	37	60	15	1.6

Available inserts

VCKT-MA



Designation		Cermet		Coated												Uncoated			page	
		CN2000	CN30	NCM325	NC5330	NCM635	NCM545	PC2505	PC2510	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	ST30A	G10		H01
VCKT	220530N-MA																		●	E27

Available arbors

Designation		Ød	Available arbors	Designation		Ød	NC arbors	
PACM	2040HR	16	BT□□-FMC16-□□	PACM	4040HR	16	BT□□-FMC16-□□	
	2050HR	22	BT□□-FMC22-□□		PACM	4050HR	22	BT□□-FMC22-□□
	2063HR	22	BT□□-FMC22-□□			PACM	4063HR	22
PAC	2080HR	25.4	BT□□-FMC25.4-□□	PAC			4080HR	25.4
		27	BT□□-FMC27-□□		PAC			4080HR
	2100HR	31.75	BT□□-FMC31.75-□□			PAC	4100HR	
		32	BT□□-FMC32-□□		PAC			4100HR

Parts

Specification			Arbor Bolt
Ø40~Ø100	FTNC04509(Ø40) FTNC04511	TW 20S	PHMA0834(Ø40)

Available inserts E27 Available arbors and bolt E400~E402

